

KEEP FOR REFERENCE.
Read manual 308916 for important
warnings and instructions.

INSTRUCTIONS



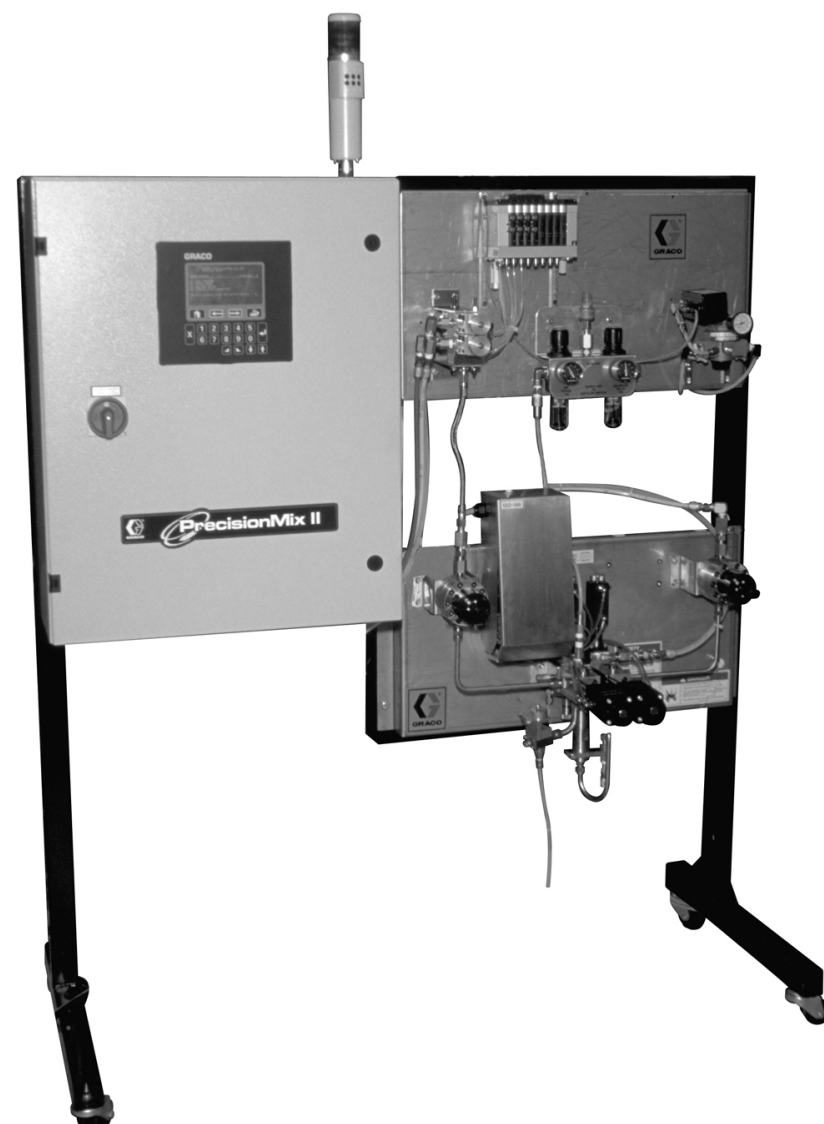
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309001

Rev. E

PRECISIONMIX® II System

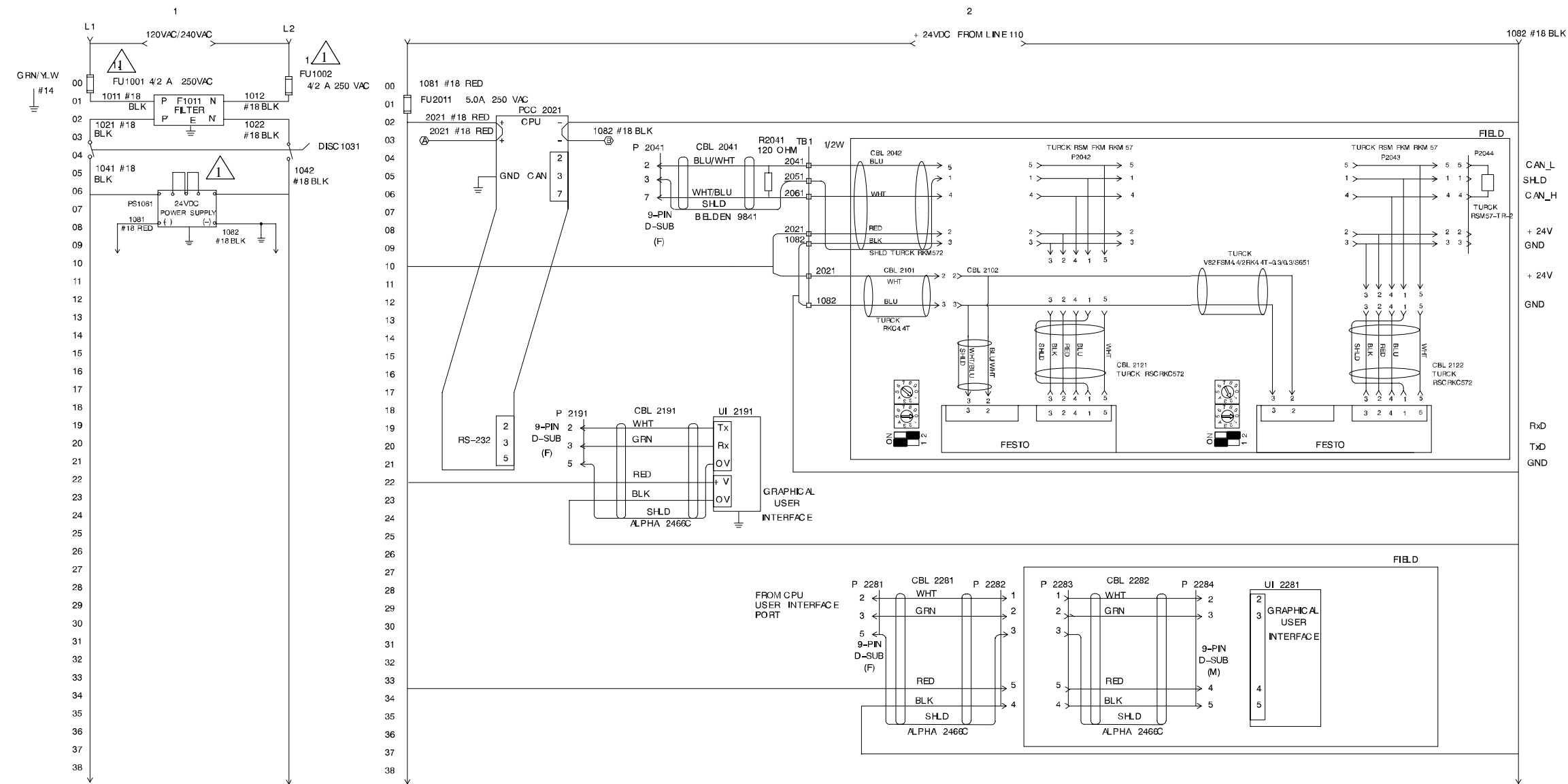
Electrical Schematic



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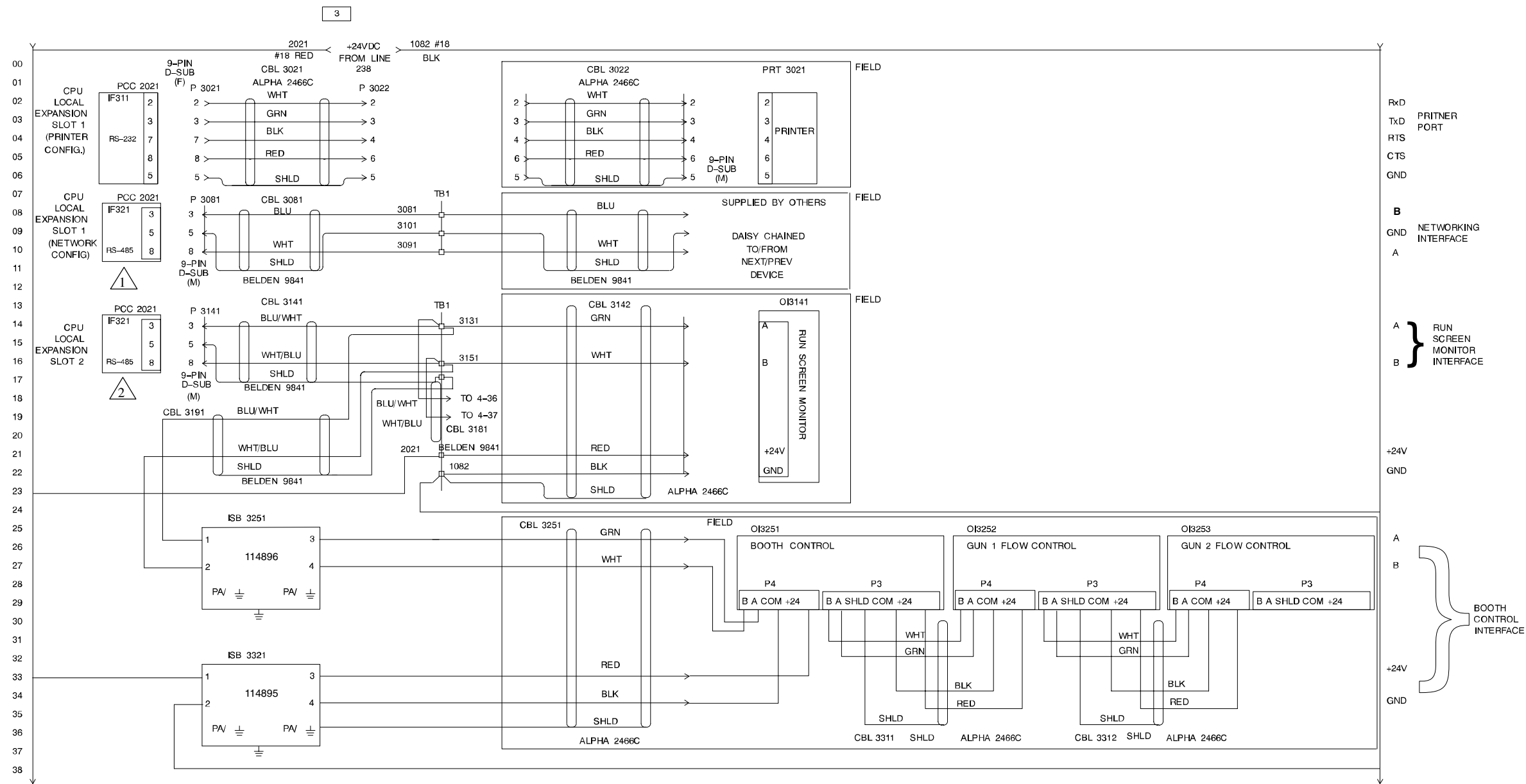
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Electrical Schematic 1



1 If the main supply is 120 VAC, use the 4 amp fuse for FU1001 and FU1002.
Install jumper on PS1061 to 100–120 on the voltage select terminal.
If the main supply is 240 VAC, use the 2 amp fuse for FU1001 and FU1002.
Install jumper on PS1061 to 200–240 on the voltage select terminal.
NOTE: All ground connections are #18 green/yellow conductors tied to the

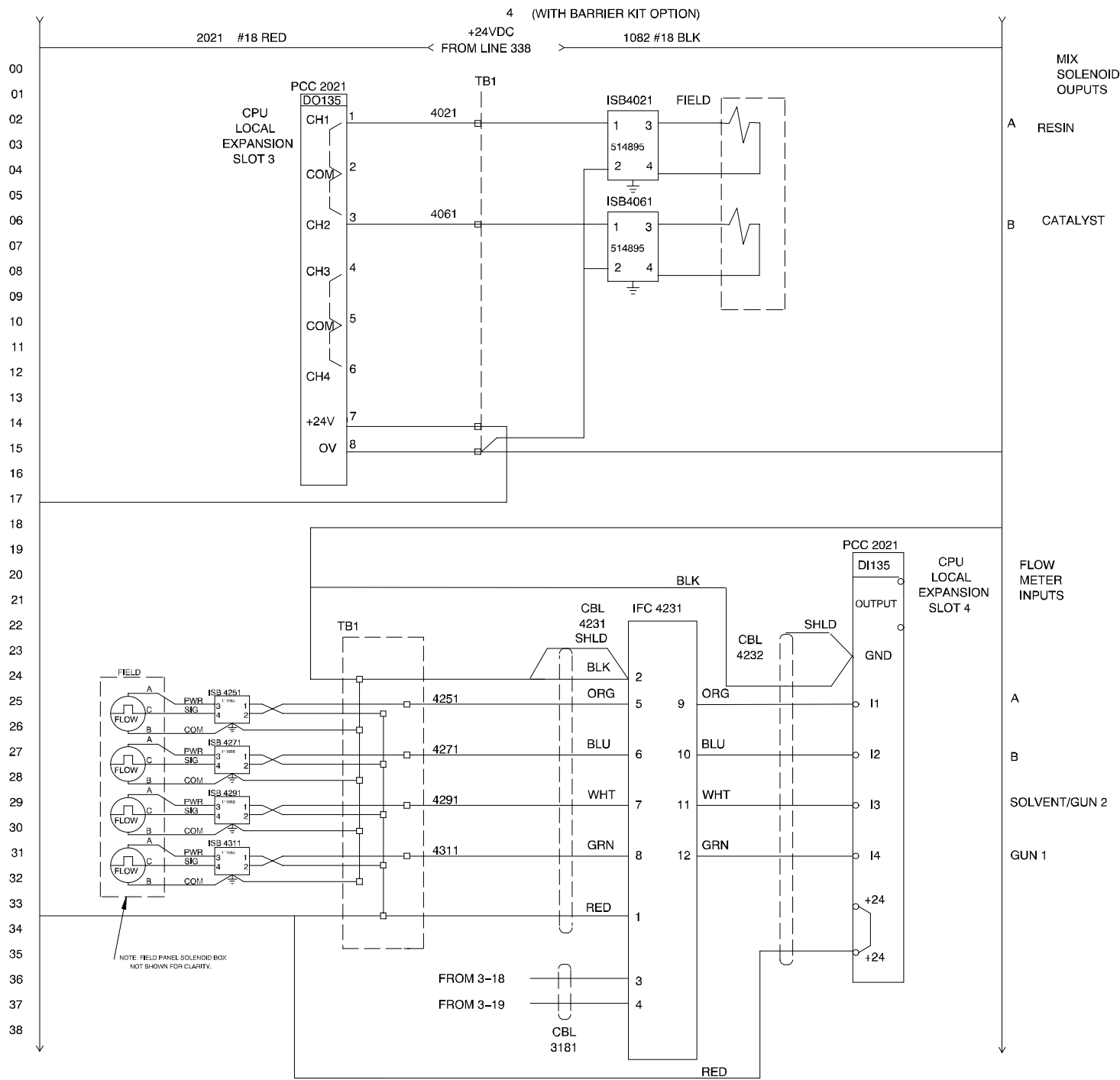
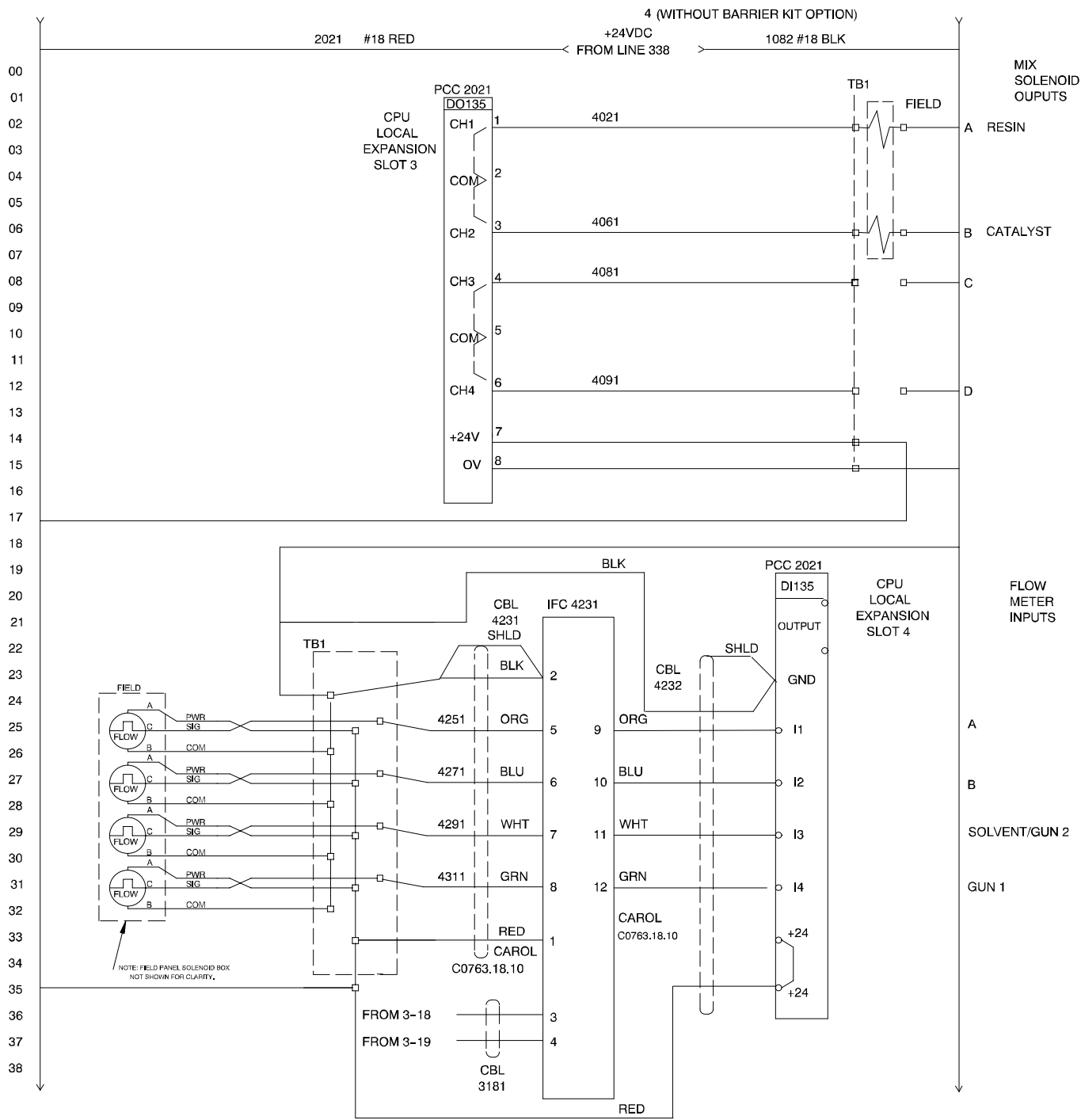
Electrical Schematic 2



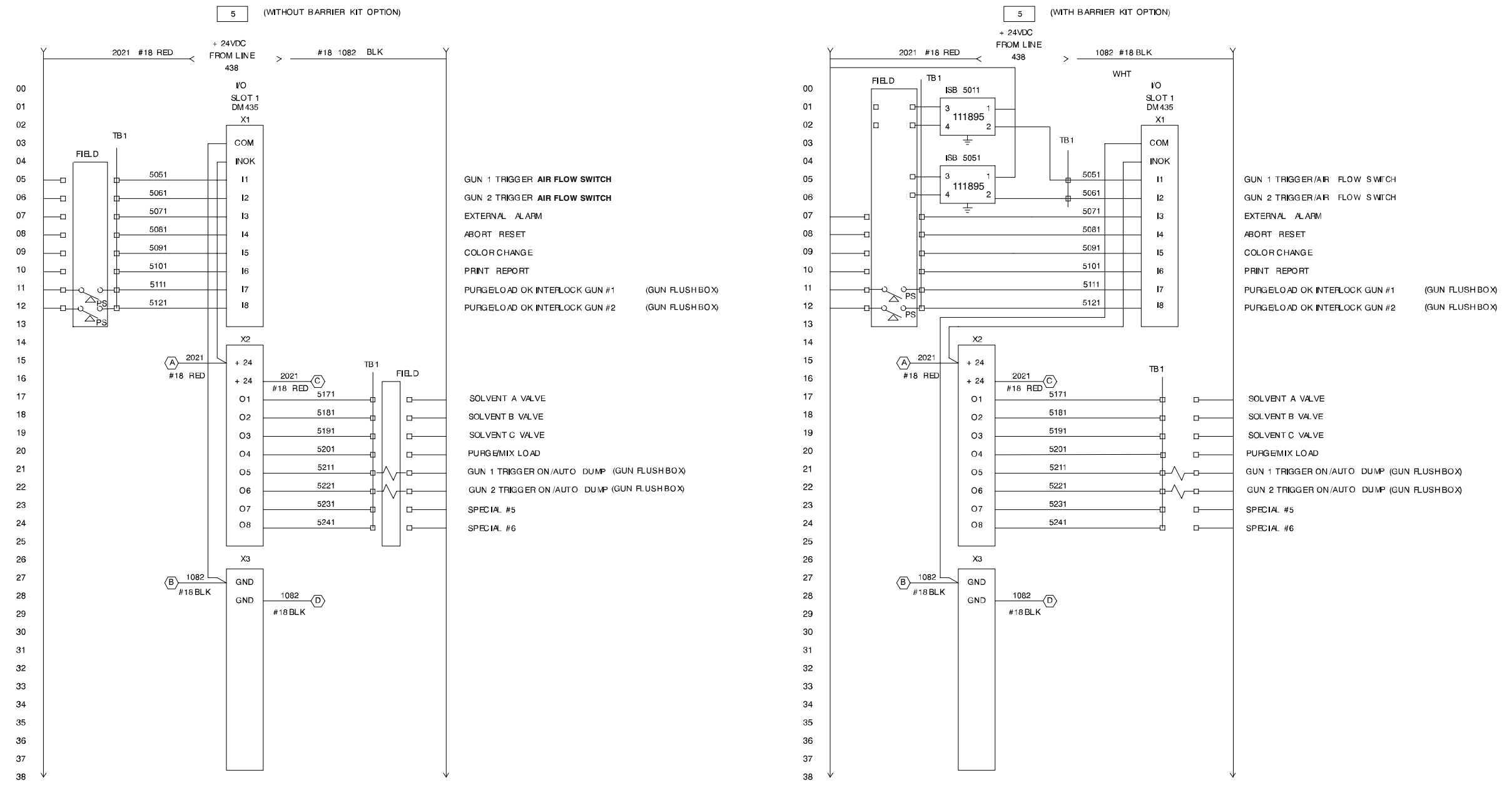
NOTE: All conductors on this page are #20, blue, unless otherwise noted.

- 1 The IF321 module has a Bus termination resistance which can be turned on or off with a switch. If this module is at either end of the network, the switch should be turned on.
- 2 The Bus termination resistance switch should be turned off.

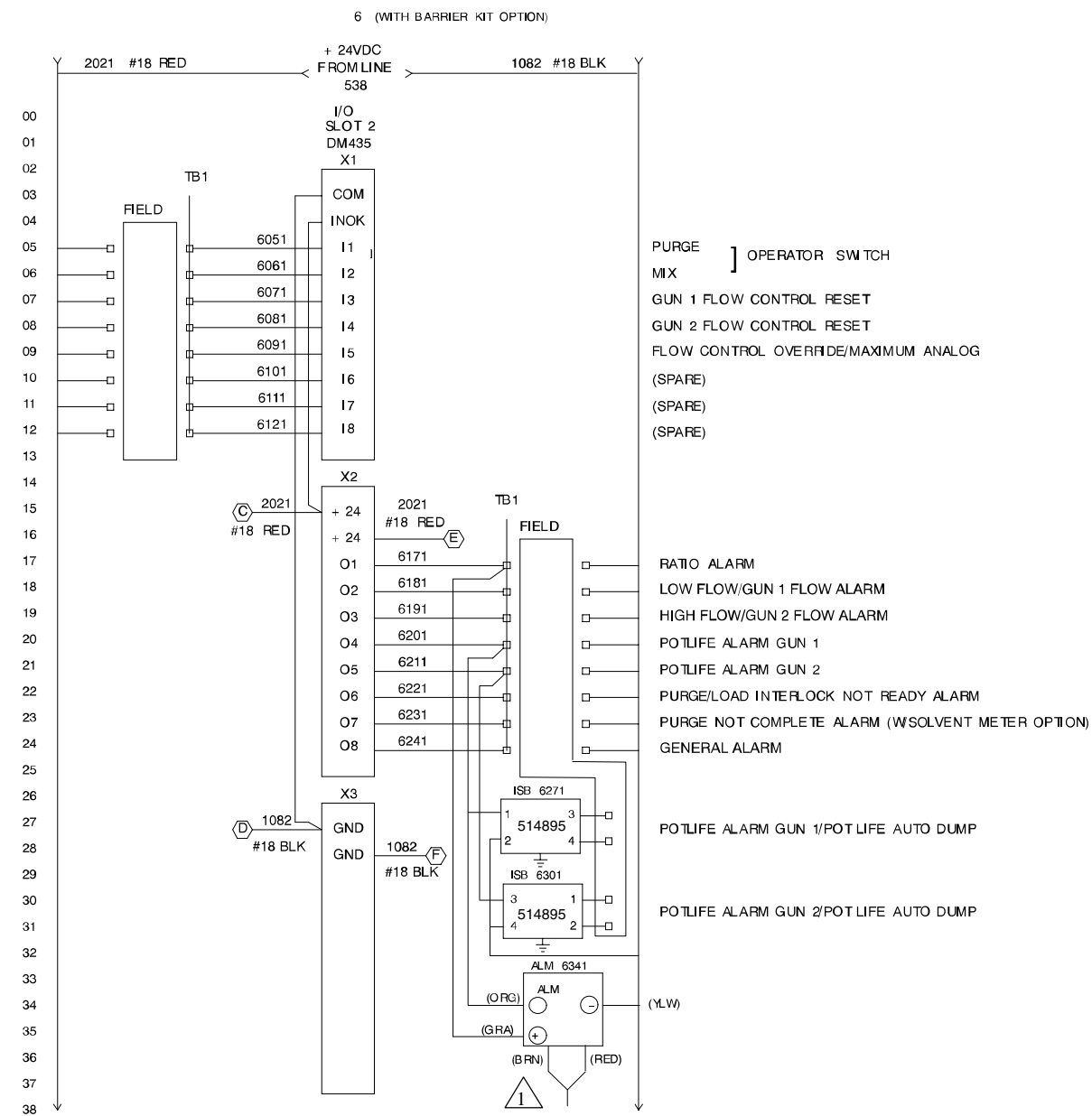
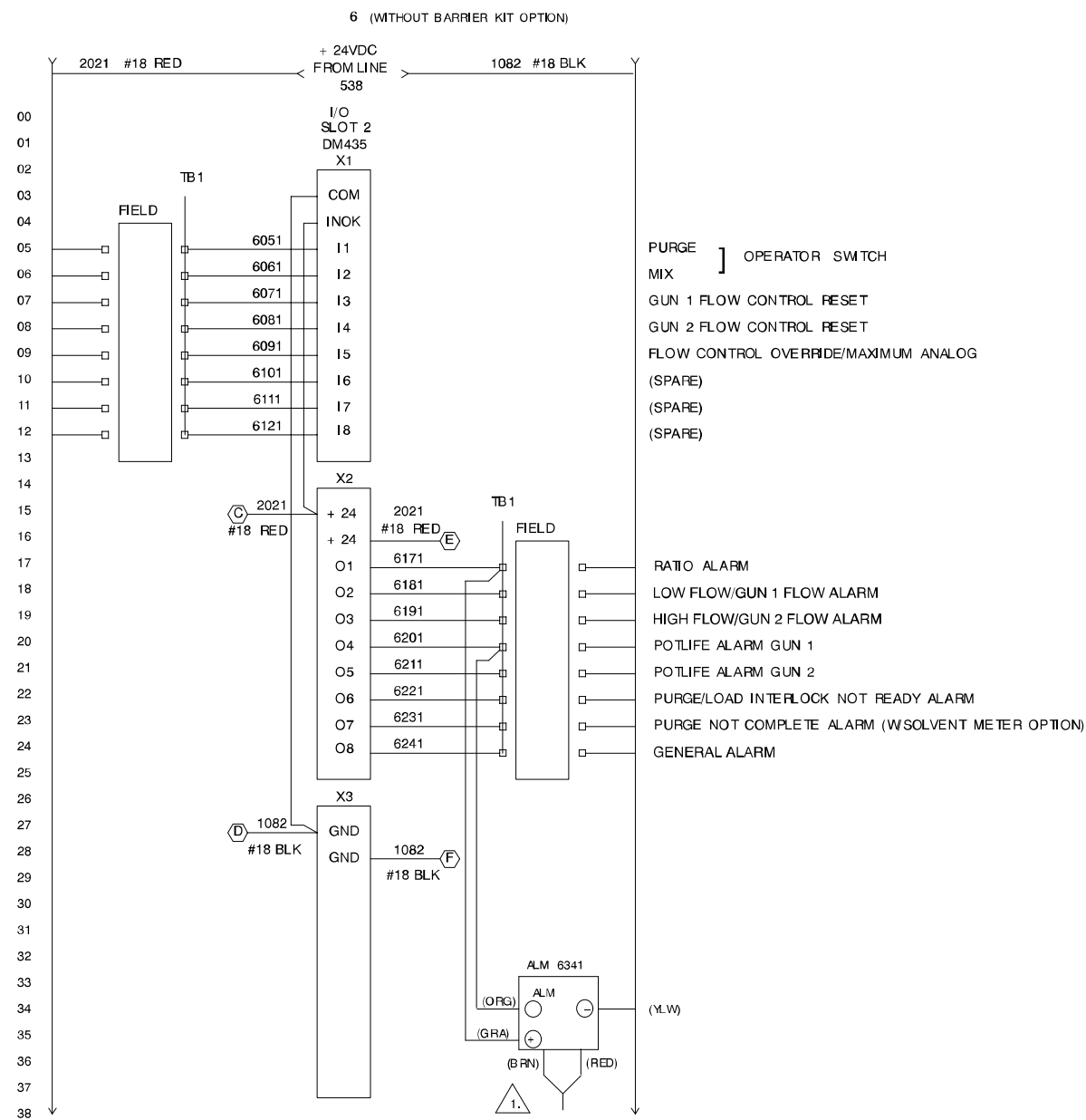
Electrical Schematic 3



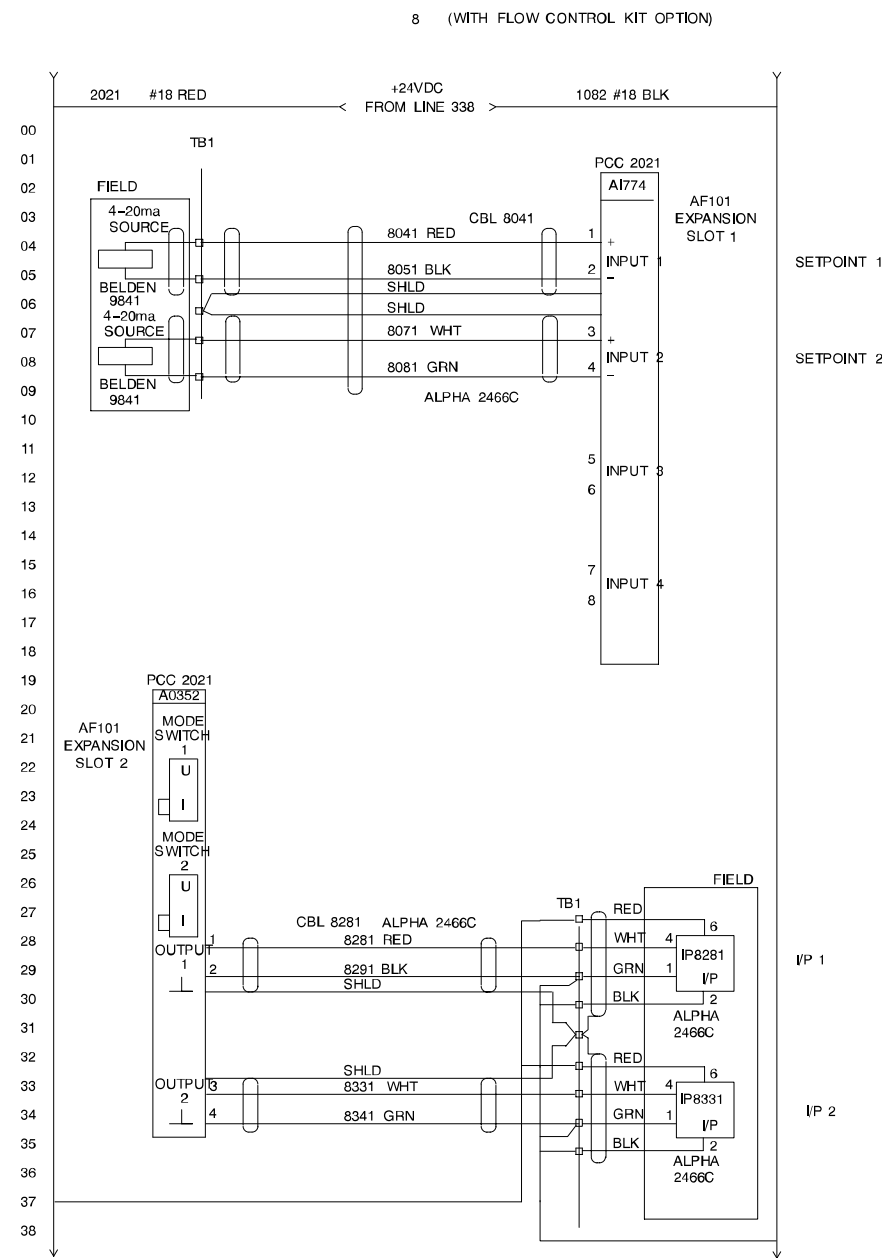
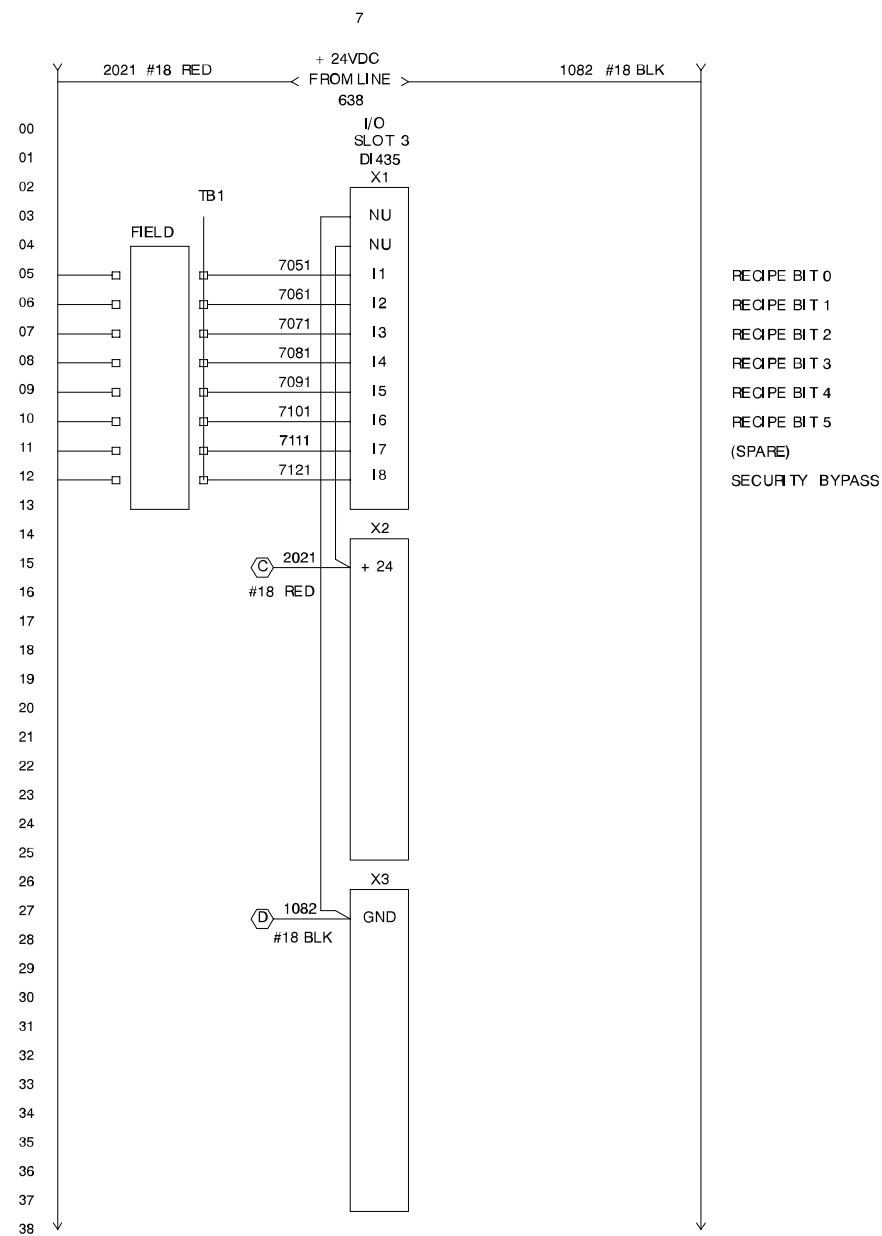
Electrical Schematic 4



Electrical Schematic 5



Electrical Schematic 6



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